



UNITED NATIONS HUMAN SETTLEMENTS PROGRAMME
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FOR A BETTER URBAN FUTURE

First meeting of the Bureau of the UN-Habitat Assembly for the year 2025

3 March 2025 from 16:00hrs

Provisional Agenda

1. Adoption of the provisional Agenda.
2. Preparations for the resumed second session of the United Nations Habitat Assembly (UN-Habitat Assembly).
 - a. Possible outcomes of the session
 - b. Proposed organization of work during the session
 - i. Plenary
 - ii. Committee of the Whole and drafting committee
 - iii. Possible high-level segment and special events
 - iv. Consideration of Side events and exhibition
 - c. Credentials and elections
3. Roadmap towards the resumed second session of the UN-Habitat Assembly.
4. Any other matters.