



**United Nations**

**Report of the United Nations  
Habitat Assembly of the  
United Nations Human  
Settlements Programme**

**Second session  
(Nairobi, 5–9 June 2023)**

**General Assembly  
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# **Report of the United Nations Habitat Assembly of the United Nations Human Settlements Programme**

**Second session  
(Nairobi, 5–9 June 2023)**



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*Note*

Symbols of United Nations documents are composed of letters combined with figures. Mention of such a symbol indicates a reference to a United Nations document.

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## Chapter I

### Introduction

1. In its resolution 73/239, the General Assembly of the United Nations decided to dissolve the Governing Council of the United Nations Human Settlements Programme (UN-Habitat) as a subsidiary organ of the General Assembly and to replace it with the United Nations Habitat Assembly of the United Nations Human Settlements Programme (UN-Habitat Assembly), and also decided that the first session of the UN-Habitat Assembly would be held in May 2019. In the same resolution, the General Assembly welcomed the report of the Open-ended Working Group, established by the Chair of the Committee of Permanent Representatives to UN-Habitat pursuant to General Assembly resolution 72/226, on changing the governance structure of UN-Habitat (A/73/726), and endorsed its findings and recommendations, which included that the governing body of UN-Habitat should have universal intergovernmental membership and convene in Nairobi, during a five-day period, every four years.

2. Accordingly, the second session of the UN-Habitat Assembly was held at the headquarters of UN-Habitat in Nairobi from 5 to 9 June 2023. The plenary meetings of the UN-Habitat Assembly at its second session were presided over by Román Meyer Falcón (Mexico), President of the UN-Habitat Assembly, and, in his absence, by Martin Korsah (Ghana), Vice-President of the UN-Habitat Assembly.

## Chapter II

### Organization of the session (agenda items 1–6)

#### A. Opening of the session (agenda item 1)

4. The session was opened at 10.10 a.m. on Monday, 5 June 2023, by Mr. Meyer Falcón, President of the UN-Habitat Assembly.

#### B. Opening statements

5. Opening statements were delivered by Zainab Hawa Bangura, Director-General of the United Nations Office at Nairobi; António Guterres, Secretary-General of the United Nations, via video message; Li Junhua, Under-Secretary-General for Economic and Social Affairs; Csaba Kőrösi, President of the United Nations General Assembly, via video message; Maimunah Mohd Sharif, Executive Director of UN-Habitat. Following a musical performance by “Ghetto Classics”, which was sponsored by the Government of Belgium, statements were also delivered by Slumber Tsogwane, Vice-President of Botswana, speaking on behalf of Mokgweetsi Eric Keabetswe Masisi, President of Botswana; and William Ruto, President of Kenya. Additional opening statements were delivered by Johnson Arthur Sakaja, Governor of Nairobi; Elizabeth Maruma Mrema, Deputy Executive Director of the United Nations Environment Programme (UNEP), on behalf of Inger Andersen, Executive Director of UNEP; Fatimetou Abdel Malick, head of the Regional Council of Nouakchott, a thought leader.

#### C. Presidential dialogue

6. At the 2nd plenary meeting, following the opening statements, a presidential dialogue, featuring William Ruto, President of Kenya, was held, a summary of which is set out in section A of annex IV to the proceedings of the session (HSP/HA.2/11/Rev.1).

#### D. Policy statement by the Executive Director

7. At the 2nd plenary meeting, the Executive Director delivered a policy statement, a summary of which may be found in the proceedings of the session (HSP/HA.2/11/Rev.1).

#### E. First ladies’ dialogue

8. At the 3rd plenary meeting, on the morning of Tuesday, 6 June 2023, the UN-Habitat Assembly held a high-level round table on the theme “Women shaping cities and communities”. The round table was hosted by the First Lady of Kenya, Rachel Ruto, and moderated by Victoria Rubadiri, a journalist. A summary of the round table is set forth in section B of annex IV to the proceedings of the session (HSP/HA.2/11/Rev.1).

#### F. Attendance

9. The following 132 Member States of the UN-Habitat Assembly were represented: Algeria, Angola, Argentina, Armenia, Australia, Austria, Azerbaijan,



Bahamas, Bahrain, Bangladesh, Barbados, Belarus, Belgium, Bosnia and Herzegovina, Botswana, Brazil, Bulgaria, Burkina Faso, Burundi, Cameroon, Canada, Central African Republic, Chad, Chile, China, Colombia, Comoros, Congo, Costa Rica, Côte d'Ivoire, Croatia, Cuba, Cyprus, Czechia, Democratic Republic of the Congo, Denmark, Djibouti, Dominican Republic, Ecuador, Egypt, El Salvador, Eritrea, Estonia, Eswatini, Ethiopia, Finland, France, Gambia, Georgia, Germany, Ghana, Greece, Guatemala, Guinea, Honduras, Hungary, India, Indonesia, Iran (Islamic Republic of), Iraq, Israel, Italy, Japan, Jordan, Kenya, Kiribati, Kuwait, Lao People's Democratic Republic, Lesotho, Liberia, Libya, Madagascar, Malawi, Malaysia, Mali, Mauritius, Mexico, Monaco, Morocco, Mozambique, Namibia, Nepal, Netherlands (Kingdom of the), Nicaragua, Niger, Nigeria, Norway, Oman, Pakistan, Panama, Paraguay, Peru, Philippines, Poland, Portugal, Qatar, Republic of Korea, Romania, Russian Federation, Rwanda, Saudi Arabia, Senegal, Serbia, Sierra Leone, Singapore, Slovakia, Somalia, South Africa, South Sudan, Spain, Sri Lanka, Sudan, Sweden, Switzerland, Syrian Arab Republic, Thailand, Togo, Tonga, Tunisia, Türkiye, Tuvalu, Uganda, Ukraine, United Arab Emirates, United Kingdom of Great Britain and Northern Ireland, United Republic of Tanzania, United States of America, Uruguay, Venezuela (Bolivarian Republic of), Yemen, Zambia, Zimbabwe.

10. Observers to UN-Habitat for the Holy See, the Sovereign Order of Malta and the State of Palestine also participated.

11. The following United Nations bodies were represented: Department of Economic and Social Affairs, Economic and Social Commission for Asia and the Pacific, Economic and Social Commission for Western Asia, Economic Commission for Africa, Economic Commission for Europe, Food and Agriculture Organization of the United Nations (FAO), International Fund for Agricultural Development, International Organization for Migration, office of the resident coordinator in Kenya, secretariat of the Convention on Wetlands of International Importance especially as Waterfowl Habitat, United Nations Capital Development Fund, United Nations Children's Fund (UNICEF), United Nations Development Programme (UNDP), United Nations Entity for Gender Equality and the Empowerment of Women, United Nations Environment Programme (UNEP), United Nations Office for Disaster Risk Reduction, United Nations Scientific Committee on the Effects of Atomic Radiation, United Nations Secretariat, United Nations Sustainable Development Group, World Bank, World Food Programme, World Health Organization (WHO).

12. The following intergovernmental organizations were represented: African Development Bank, African Union, Commonwealth Secretariat, European Investment Bank, European Union, League of Arab States, Organisation for Economic Co-operation and Development, Secretaría de la Integración Social Centroamericana (SISCA - Central American Social Integration Secretariat), Shelter Afrique.

13. A full list of those attending the session may be found in the list of participants (HSP/HA.2/INF/7).

## **G. Adoption of the agenda (agenda item 2)**

14. At the 2nd plenary meeting, in accordance with rule 13 of its rules of procedure, the UN-Habitat Assembly adopted the following agenda, on the basis of the provisional agenda (HSP/HA.2/1), as orally amended:

1. Opening of the session.
2. Adoption of the agenda.

3. Report of the Chair of the Committee of Permanent Representatives.
4. Credentials of representatives.
5. Election of the members of the Executive Board.
6. Adoption of the report of the Executive Board.
7. Activities of the United Nations Human Settlements Programme (UN-Habitat), including coordination matters.
8. Review of progress in the implementation of the New Urban Agenda and the 2030 Agenda for Sustainable Development.
9. Report on the World Urban Forum.
10. Dialogue on the special theme for the second session of the United Nations Habitat Assembly.
11. Discussions on the UN-Habitat strategic plan.
12. Adoption of the report of the second session of the United Nations Habitat Assembly.
13. Additional agenda items and other arrangements for the next session of the United Nations Habitat Assembly.
14. Election of officers.
15. Other matters.
16. Closure of the session.

## **H. Organization of work**

15. At the 2nd plenary meeting, in accordance with rule 26 of its rules of procedure, the UN-Habitat Assembly decided to establish a committee of the whole for the consideration of various items of its agenda. The Assembly also decided, in accordance with the recommendations of the Bureau, that the Committee of the Whole would be chaired by Dampsey Bediako Asare (Ghana), that it would commence its work on the morning of Tuesday, 6 June 2023, and that it would consider item 7, activities of the United Nations Human Settlements Programme (UN-Habitat), including coordination matters, item 8, review of progress in the implementation of the New Urban Agenda and the 2030 Agenda for Sustainable Development, item 9, report on the World Urban Forum, and item 11, discussions on the UN-Habitat strategic plan. The Assembly further decided to establish an ad hoc open-ended drafting committee, to be chaired by Saqlain Syeda (Pakistan), with support from the representatives of Morocco, Nigeria, Portugal, Somalia and the United Republic of Tanzania, to consider the draft resolutions, draft decisions and a draft ministerial declaration prior to their consideration by the UN-Habitat Assembly, and that the drafting committee, upon the conclusion of its work, would forward the draft outcome documents to the Committee of the Whole for review and onward transmission to the Assembly for its consideration.

## **I. Report of the Chair of the Committee of Permanent Representatives (agenda item 3)**

16. At the 2nd plenary meeting, Ms. Syedah, in her capacity as Chair of the Committee of Permanent Representatives, outlined the information set out in document HSP/HA.2/2, providing an overview of the work of the Committee in

preparation for the current session of the Assembly, including four meetings of the Bureau of the Committee, in June and December 2022, and in April 2023, and in five meetings of the Bureau of the Assembly, in October 2022, February 2023, and April, May and June 2023, to prepare both for the second open-ended meeting of the Committee and for the second session of the Assembly.

17. She said that the second open-ended meeting of the Committee of Permanent Representatives had been held in Nairobi from 29 May to 31 May and on 2 June 2023. During the meeting, the Committee had prepared several draft resolutions, decisions and a ministerial declaration for consideration by the Assembly at the current session. Noting that those documents had undergone thorough negotiation by the Committee, she encouraged the Assembly to consider and adopt without reservations the draft resolutions, decisions and ministerial declaration before it. In closing, she thanked all the Member States for the commitment they had shown during the second open-ended meeting of the Committee, and their willingness to work informally during the public holiday of 1 June 2023 in order to bridge any gaps and build consensus around outstanding issues.

#### **J. Credentials of representatives (agenda item 4)**

18. At the 4th plenary meeting, on the afternoon of Tuesday, 6 June 2023, the President reported that, in accordance with paragraph 2 of rule 17 of the rules of procedure, the Bureau had received and examined the credentials of representatives and alternate representatives attending the second session of the UN-Habitat Assembly submitted by Member States and had recommended their participation in the session.

#### **K. Election of the members of the Executive Board (agenda item 5)**

19. At the 2nd plenary meeting, the UN-Habitat Assembly was informed of the recommendation of the Committee of Permanent Representatives at its second open-ended meeting that, given the apparent consensus among Member States on the matter, the term of office of all the members of the governing bodies of UN-Habitat, including the bureaux, be extended until 2025 and that the UN-Habitat Assembly might wish to take that factor into consideration with respect to the election of the members of the Executive Board.

20. At the 8th plenary meeting, on the afternoon of Thursday, 8 June, the UN-Habitat Assembly adopted decision 2/3, in which it decided that the current members of the Executive Board of UN-Habitat who were elected in 2019 were to remain in office until the closure of the resumed second session of the Assembly.

21. Subsequently, at the 9th plenary meeting, on the afternoon of Friday, 9 June 2023, the President recalled that by decision 2/3 on the term of office of the members of the Executive Board and the Bureau of the United Nations Habitat Assembly, adopted by the UN-Habitat Assembly at its 8th plenary meeting, on Thursday, 8 June, the UN-Habitat Assembly had agreed that the current 36 members of the Executive Board of UN-Habitat who had been elected in 2019 would remain in office until the closure of the resumed second session of the Assembly, to be held in 2025.

#### **L. Adoption of the report of the Executive Board (agenda item 6)**

22. At the 2nd plenary meeting, the UN-Habitat Assembly adopted the report of the Executive Board of UN-Habitat to the UN-Habitat Assembly at its second session

(HSP/HA.2/3), following an oral presentation of the report by the Chair of the Board, Silvio Albuquerque (Brazil).

### **M. Work of the Executive Board**

23. The Executive Board of UN-Habitat held its second session of 2023 on the margins of the current session of the UN-Habitat Assembly, during the afternoon of Thursday, 8 June 2023. The report of the Executive Board on the work of its second session of 2023 is set out in document HSP/EB.2023/9.

### **N. Work of the Committee of the Whole**

24. The Committee of the Whole established by the UN-Habitat Assembly at the 2nd plenary meeting was chaired by Dampsey Bediako Asare (Ghana). It held four meetings between 5 and 9 June to consider in detail items 7, 8, 9 and 11 of the agenda of the Assembly at its second session, as well as draft resolutions, draft decisions and a draft ministerial declaration assigned to it.

25. At its 4th meeting, on the afternoon of Friday, 9 June 2023, the Committee of the Whole adopted the report on its deliberations on the basis of the draft report that had been circulated, entrusting its completion to the secretariat and the Chair. The report of the Committee is set out in annex VI to the proceedings of the session (HSP/HA.2/11/Rev.1).

26. At the 9th plenary meeting, on the afternoon of Friday, 9 June 2023, the UN-Habitat Assembly approved the report of the Committee of the Whole on its work.

### **O. Work of the drafting committee**

27. The drafting committee held six meetings during the session and reached agreement by consensus on 1 draft ministerial declaration, 5 draft decisions and 10 draft resolutions, which were then forwarded to the Assembly for its consideration through the Committee of the Whole.

28. The resolutions, as adopted by the UN-Habitat Assembly at its 8th and 9th plenary meetings, are listed in annex I to the present report and are set out in annex I to the proceedings of the session (HSP/HA.2/11/Rev.1) and documents HSP/HA.2/Res.1–HSP/HA.2/Res.10. The decisions, as adopted, are set out in annex II to the present report and in annex II to the proceedings of the session (HSP/HA.2/11/Rev.1), while the ministerial declaration is set out in document HSP/HA.2/HLS.1.

## **Chapter III**

### **Activities of the United Nations Human Settlements Programme (UN-Habitat), including coordination matters (agenda item 7)**

29. At the 2nd plenary meeting, the Executive Director gave a presentation on the activities of UN-Habitat, including coordination matters, outlining the information in her report on the matter (HSP/HA.2/4) and other relevant documentation.

## **Chapter IV**

### **Review of progress in the implementation of the New Urban Agenda and the 2030 Agenda for Sustainable Development (agenda item 8)**

30. At the 2nd plenary meeting, the Executive Director gave a presentation, outlining the information in her report on the activities of UN-Habitat (HSP/HA.2/5), which provided an overview of progress in the implementation of the New Urban Agenda and the 2030 Agenda for Sustainable Development.

## **Chapter V**

### **Report on the World Urban Forum (agenda item 9)**

31. At the 2nd plenary meeting, the Executive Director gave a presentation, outlining the information in the report of the tenth and eleventh sessions of the World Urban Forum (HSP/HA.2/6).

## Chapter VI

### **Dialogue on the special theme for the second session of the United Nations Habitat Assembly (agenda item 10)**

32. At the 4th plenary meeting, Michal Mlynár, Deputy Executive Director of UN-Habitat, introduced the dialogue on the special theme of “Sustainable urban future through inclusive and effective multilateralism: achieving the Sustainable Development Goals in times of global crises”, outlining the information in the report on the special theme (HSP/HA.2/7).

33. The dialogue on the special theme for the second session of the UN-Habitat Assembly was held at the 5th and 6th plenary meetings, on Wednesday, 7 June 2023. The dialogue comprised introductory remarks by the President of the Assembly, the Executive Director and the Chief of the Urban Practices Branch, a virtual keynote address on the special theme, followed by four panel discussions on the themes of “The big challenges of our time”, “The key enablers driving the Sustainable Development Goals in the time of crisis”, “Multilevel governance and Sustainable Development Goal localization” and “Closing key takeaways and the Summit of the Future”. The summary of the dialogue on the special theme for the second session of the UN-Habitat Assembly by the President of the Assembly is set out in section C of annex IV to the proceedings of the session (HSP/HA.2/11/Rev.1).



## **Chapter VII**

### **Discussions on the UN-Habitat strategic plan (agenda item 11)**

34. At the 4th plenary meeting, the Deputy Executive Director gave a presentation outlining UN-Habitat achievements during the implementation of the current strategic plan and providing an overview of the strategic plan for the period 2024–2025 (HSP/HA.2/8).

## **Chapter VIII**

### **Adoption of the report of the second session of the United Nations Habitat Assembly (agenda item 12)**

35. At the 9th plenary meeting, on the afternoon of Friday, 9 June 2023, the UN-Habitat Assembly adopted the proceedings of the UN-Habitat Assembly at its second session on the basis of the drafts that had been circulated and on the understanding that the report would be completed and finalized by the Rapporteur, working in conjunction with the secretariat. The proceedings of the UN-Habitat Assembly at its second session are set out in document HSP/HA.2/11/Rev.1.

## Chapter IX

### Adoption of the outcomes of the session

36. At the 8th plenary meeting, on the afternoon of Thursday, 8 June 2023, the UN-Habitat Assembly adopted by consensus the following five decisions:

<i>Decision</i>	<i>Title</i>
2/1	Extension of the strategic plan for the period 2020–2023 until the year 2025
2/2	Dates of the resumed second session of the United Nations Habitat Assembly
2/3	Term of office of the members of the Executive Board and the Bureau of the United Nations Habitat Assembly
2/4	Stakeholder engagement policy of the United Nations Human Settlements Programme
2/5	Report of the Joint Inspection Unit on the review of management and administration in the United Nations Human Settlements Programme

37. The decisions are set out in annex II to the present report and in annex II to the proceedings of the session (HSP/HA.2/11/Rev.1).

38. At the 9th plenary meeting, on the afternoon of Friday, 9 June 2023, the UN-Habitat Assembly adopted by consensus the ministerial declaration entitled “A sustainable urban future through inclusive and effective multilateralism: achieving the Sustainable Development Goals in times of global crisis”. The declaration is set out in document HSP/HA.2/HLS.1.

39. At the 9th plenary meeting, on the afternoon of Friday, 9 June 2023, the UN-Habitat Assembly adopted by consensus the following 10 resolutions. The individual resolutions are set out in documents HSP/HA.2/Res.1–HSP/HA.2/Res.10 and are available on the website for the second session of the UN-Habitat Assembly.<sup>1</sup>

<i>Resolution</i>	<i>Title</i>
2/1	International guidelines on people-centred smart cities
2/2	Accelerating the transformation of informal settlements and slums by 2030
2/3	World Clean-up Day
2/4	Biodiverse and resilient cities: mainstreaming biodiversity and ecosystem services into urban and territorial planning
2/5	Enhancing the interlinkage between urbanization and climate change resilience
2/6	Localization of the Sustainable Development Goals
2/7	Adequate housing for all

<sup>1</sup> The second session of the United Nations Habitat Assembly | UN-Habitat (unhabitat.org).

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<i>Resolution</i>	<i>Title</i>
2/8	Urban planning and sustainable infrastructure
2/9	Creation of a human settlements resilience framework for early warning, foresight, risk reduction, crisis response and post-crisis recovery and reconstruction
2/10	Equitable financing and effective monitoring of the implementation of resolutions adopted by the United Nations Habitat Assembly

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## Chapter X

### **Additional agenda items and other arrangements for the next session of the United Nations Habitat Assembly (agenda item 13)**

40. At the 9th plenary meeting, on the afternoon of Friday, 9 June 2023, the Acting President recalled that, by paragraph 1 of decision 2/2, on the dates of the resumed second session of the United Nations Habitat Assembly, adopted by the Assembly at the 8th plenary meeting, on the afternoon of Thursday, 8 June 2023, the Assembly had decided to adjourn the current session and to resume the session for a duration of two days, on 29 and 30 May 2025.

41. The Acting President also recalled that, by paragraph 2 of decision 2/2, adopted by the UN-Habitat Assembly at its 8th plenary meeting, on the afternoon of Thursday, 8 June 2023, the Assembly had decided on the provisional agenda of its resumed second session. Decision 2/2 is set out in annex II to the present report and in annex II to the proceedings of the session (HSP/HA.2/11/Rev.1).

## Chapter XI

### Election of officers (agenda item 14)

42. At the 8th plenary meeting, on the afternoon of Thursday, 8 June 2023, the UN-Habitat Assembly adopted decision 2/3, in which it confirmed that the officers of the Bureau of the United Nations Habitat Assembly elected during the first session, in 2019, were to remain in office until the final meeting of the resumed second session of the Assembly, to be held in 2025.

43. Thus, the following Member States, elected at the first session of the Assembly, were to remain in office until the final meeting of the resumed second session:

President:	Mexico
Vice-Presidents:	Germany
	Ghana
	Poland
Rapporteur:	China

## **Chapter XII**

### **Other matters (agenda item 15)**

44. No other matters were discussed.

## **Chapter XIII**

### **Closure of the session (agenda item 16)**

45. Following the customary exchange of courtesies, the session was adjourned at 5.45 p.m. on Friday, 9 June 2023, to be resumed at a later date, in May 2025.



## Annex I

### Outcomes adopted by the United Nations Habitat Assembly at its second session

<i>Resolution</i>	<i>Title</i>
2/1	International guidelines on people-centred smart cities
2/2	Accelerating the transformation of informal settlements and slums by 2030
2/3	World Clean-up Day
2/4	Biodiverse and resilient cities: mainstreaming biodiversity and ecosystem services into urban and territorial planning
2/5	Enhancing the interlinkage between urbanization and climate change resilience
2/6	Localization of the Sustainable Development Goals
2/7	Adequate housing for all
2/8	Urban planning and sustainable infrastructure
2/9	Creation of a human settlements resilience framework for early warning, foresight, risk reduction, crisis response and post-crisis recovery and reconstruction
2/10	Equitable financing and effective monitoring of the implementation of resolutions adopted by the United Nations Habitat Assembly
<i>Decision</i>	<i>Title</i>
2/1	Extension of the strategic plan for the period 2020–2023 until the year 2025
2/2	Dates of the resumed second session of the United Nations Habitat Assembly
2/3	Term of office of the members of the Executive Board and the Bureau of the United Nations Habitat Assembly
2/4	Stakeholder engagement policy of the United Nations Human Settlements Programme
2/5	Report of the Joint Inspection Unit on the review of management and administration in the United Nations Human Settlements Programme
<i>Declaration</i>	<i>Title</i>
	A sustainable urban future through inclusive and effective multilateralism: achieving the Sustainable Development Goals in times of global crisis

## Annex II

### **Decisions adopted by the United Nations Habitat Assembly at its second session**

#### **Decision 2/1: Extension of the strategic plan for the period 2020–2023 until the year 2025**

*The United Nations Habitat Assembly,*

*Taking note* of paragraph 14 of decision 2021/6 adopted by the Executive Board at its second session of 2021,

1. *Decides* to extend the strategic plan for the period 2020–2023 until 2025 to cover the period 2020–2025, in order to align the planning cycle of the United Nations Human Settlements Programme (UN-Habitat) with the quadrennial comprehensive policy review of operational activities for the development of the United Nations system;

2. *Requests* the Executive Director, in consultation with the Executive Board, to start preparations for the development of the strategic plan for the period 2026–2029.

#### **Decision 2/2: Dates of the resumed second session of the United Nations Habitat Assembly**

*The United Nations Habitat Assembly,*

*Taking note* of paragraph 15 of decision 2021/6 adopted by the Executive Board at its second session of 2021,

1. *Decides*, in accordance with rule 9 of the rules of procedure, to adjourn its second regular session and to resume the session for a duration of two days, on 29 and 30 May 2025, in order to achieve the alignment of the planning cycle of UN-Habitat with the quadrennial comprehensive policy review of operational activities for the development of the United Nations system;

2. *Decides* that the provisional agenda of the resumed second session of the United Nations Habitat Assembly should be as follows:

1. Opening of the session.
2. Adoption of the agenda.
3. Report of the Chair of the Committee of Permanent Representatives.
4. Credentials of representatives.
5. Election of the members of the Executive Board.
6. Strategic plan for the period 2026–2029.
7. Adoption of the outcomes of the meeting.
8. Provisional agenda and other arrangements for the third session of the United Nations Habitat Assembly.
9. Election of officers.
10. Other matters.
11. Closure of the session.

### **Decision 2/3: Term of office of the members of the Executive Board and the Bureau of the United Nations Habitat Assembly**

*The United Nations Habitat Assembly,*

*Recalling* decision 1/3, in which the Assembly decided that the Bureau of the first session of the United Nations Habitat Assembly was to remain in office until the final meeting of the second session of the Assembly, when the elections were to be held for the officers of the Bureau for the third session of the Assembly,

1. *Confirms* that the officers of the Bureau of the United Nations Habitat Assembly elected during the first session, in 2019, are to remain in office until the final meeting of the resumed regular second session of the United Nations Habitat Assembly;

2. *Decides* that the current members of the Executive Board of UN-Habitat who were elected in 2019 are to remain in office until the closure of the resumed regular second session of the United Nations Habitat Assembly.

### **Decision 2/4: Stakeholder engagement policy of the United Nations Human Settlements Programme**

*The United Nations Habitat Assembly,*

*Recalling* its decision 1/3 on the development of a stakeholder engagement policy,

*Decides* to request the Executive Board, on an exceptional basis, to continue its work to develop a stakeholder engagement policy and to submit the draft policy for consideration and possible approval by the Assembly at its resumed regular second session.

### **Decision 2/5: Report of the Joint Inspection Unit on the review of management and administration in the United Nations Human Settlements Programme**

*The United Nations Habitat Assembly*

1. *Takes note* of the report of the Joint Inspection Unit on the review of management and administration in UN-Habitat;<sup>2</sup>

2. *Notes* that the current governance structure of UN-Habitat was established only in 2019, and that adequate additional time is required for the structure to function in order for any effective assessment of potential structural reforms to be conducted;

3. *Takes note* of the Multilateral Organization Performance Assessment Network assessment of UN-Habitat planned for 2024.

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<sup>2</sup> JIU/REP/2022/1.