



United Nations Human Settlements Programme

**First Bureau Meeting of the Committee of Permanent Representatives to UN-Habitat
for the year 2024**

Friday, 21 June 2024

10:00 hrs to 12:00 hrs EAT

Hybrid Meeting–UN-Habitat OED Boardroom

Provisional Agenda

1. Opening remarks by the Acting Executive Director.
2. Preparations for the third open-ended meeting of the Committee of Permanent Representatives (OECPR) in 2025.
 - (a) Consideration of the type OECPR meeting: Is the third OECPR (i) a High-level midterm review meeting, (ii) a fully preparatory meeting towards the resumed second session of the United Nations Habitat Assembly or (iii) a hybrid meeting of High-level midterm review and preparatory meeting?
 - (b) Discussion and recommendation on number of days and the dates of the third OECPR.
 - (c) Discussion on the provisional Agenda of the third OECPR.
 - (d) Elections to be held during the third OECPR.
3. Review of the dates and Agenda of the resumed Second Session of the United Nations Habitat Assembly.
4. Elections to be held during the resumed Second Session of the United Nations Habitat Assembly in 2025.
5. Roadmap to the resumed Second Session of the United Nations Habitat Assembly.
6. Any other matters.