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The United Nations Human Settlements Programme (UN-Habitat) presents its compliments to the Permanent Mission of the Republic of Estonia to UN-Habitat as Chair of the regional group of the Eastern European States and has the honour to propose for the Group's consideration a virtual consultative meeting with the Executive Director of UN-Habitat on **Friday, 15 October 2021 from 10.00 hours to 12:00 hours East Africa Time.**

The proposed Provisional Agenda for the meeting is as follows:

1. Opening of the meeting by the Chair of the regional group;
2. Welcoming remarks by UN-Habitat;
3. Status update on UN-Habitat by the Executive Director including expectations for the upcoming session of the Executive Board and discussions on UN-Habitat's financial status and fundraising strategy;
4. Questions, answers and discussions and guidance from Member States;
5. Any other matters, including closing remarks.

UN-Habitat welcomes any additions to the proposed provisional Agenda. UN-Habitat would also be grateful to receive any questions from the Group in advance for preparation of response by the Executive Director during the consultative meeting under agenda item 3. These may be sent from the Chair of the group to the Secretary of the Governing Bodies through the email: Chris.Mensah@un.org with a copy to UNHabitat-sgb@un.org.

The United Nations Human Settlements Programme avails itself of this opportunity to renew to the Permanent Mission of the Republic of Estonia to UN-Habitat as Chair of the regional group of Eastern European States the assurance of its highest consideration.

17 September 2021



Permanent Mission of the Republic of Estonia
to UN-Habitat
NAIROBI.