

## **United Nations Human Settlements Programme**

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The United Nations Human Settlements Programme (UN-Habitat) presents its compliments to the Permanent Mission of the Republic of Estonia to UN-Habitat as Chair of the regional group of the Eastern European States and has the honour to propose for the Group's consideration a virtual consultative meeting with the Executive Director of UN-Habitat on Tuesday, 30 March 2021 from 10.00 hours to 12:00 hours East Africa Time.

The proposed Provisional Agenda for the meeting is as follows:

- 1. Opening remarks by H.E. Mr. Ado Lŏhmus Sulaiman, Permanent Representative of the Republic of Estonia to UN-Habitat, Nairobi and Chair of the regional group of Eastern European States.
- 2. Status update on UN-Habitat by the Executive Director.
- 3. Update by the UN-Habitat Regional Representative on Regional Performance by UN-Habitat.
- 4. Update on the Field Architecture Policy under the ongoing restructuring process.
- 5. Question and Answer (Q&A).
- 6. Any Other Matters.

UN-Habitat understands that the above is a proposed provisional and welcomes any inputs to Agenda. UN-Habitat would also be grateful to receive any questions from the Group in advance for preparation of response by the Executive Director during the consultative meeting under agenda item 5. These may be sent from the Chair of the group to the Secretary of the Governing Bodies through the email: <a href="mailto:Chris.Mensah@un.org">Chris.Mensah@un.org</a> with a copy to UNHabitat-sgb@un.org.

The United Nations Human Settlements Programme avails itself of this opportunity to renew to the Permanent Mission of the Republic of Estonia to UN-Habitat as Chair of the regional group of Eastern European States the assurance of its highest consideration.

15 March 2021



Permanent Mission of the Republic of Estonia to UN-Habitat NAIROBI.